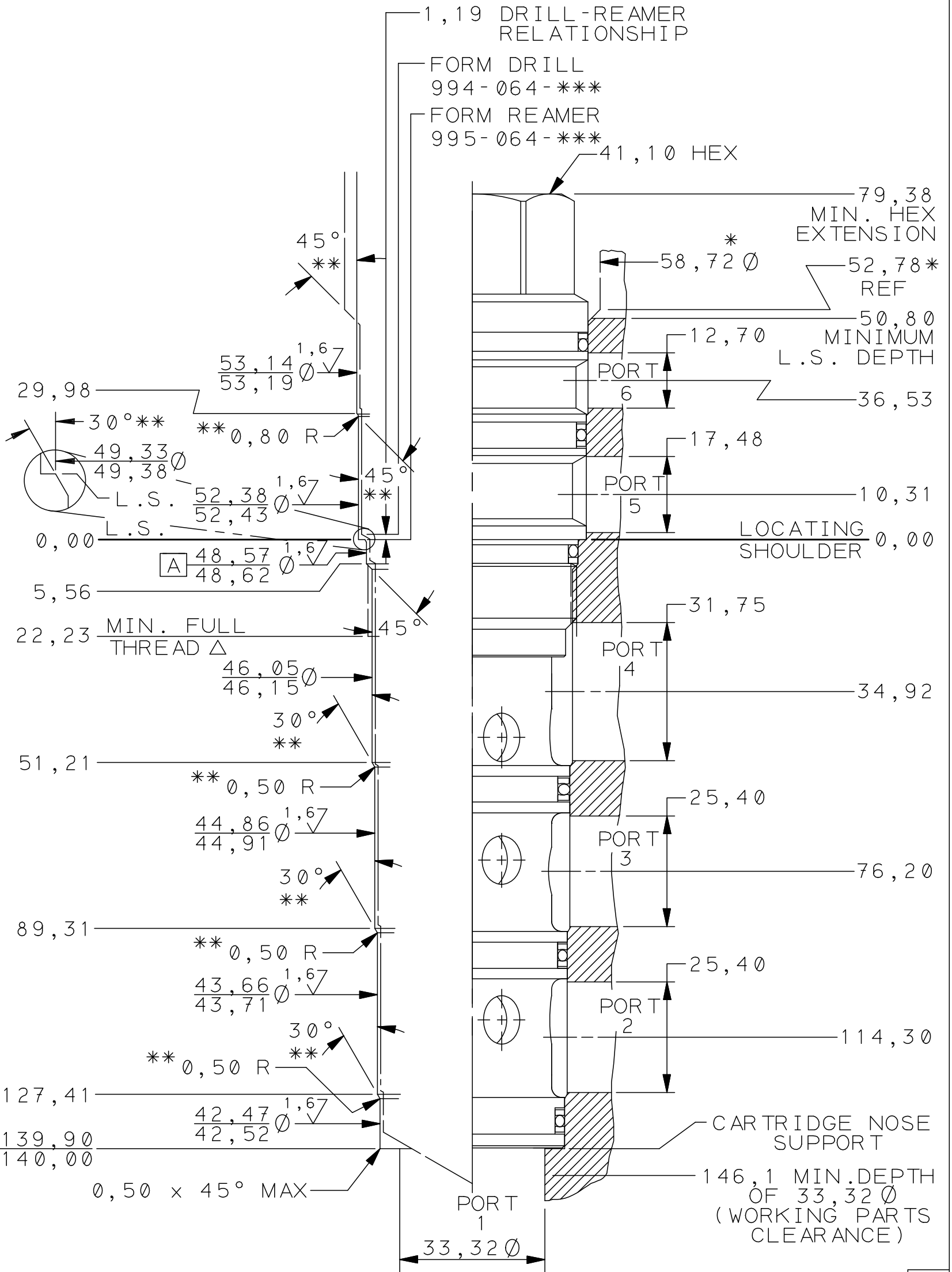


T-64A CAVITY DETAILS

(ALL DIMENSIONS ARE IN MILLIMETERS)
 ΔM48 x 2.0-6H ISO (METRIC) THREAD
 46,70/46,92 PITCH DIA.



LET	REVISION	DATE	DRN	CHK	REL
A	REDRAWN IN NEW FORMAT.	22 JAN93	BRS		
B	.002 CONCENTRICITY WAS .001	04AUG99	DAS		8372
C	REVISOR TO BE CONSISTENT WITH SIMILAR CAVS	30DEC02	RJB		
--- ADDED PAGE 3 OF 3					
ADDED METRIC TOL. BLOCK TO SHEETS 2 & 3					
REVISOR TO BE CONSISTENT WITH SIMILAR CAVS					
UNLESS OTHERWISE SPECIFIED					
DIM. TOLERANCE ±.013 mm					
ANGLE TOL ± 1/2°					
FINISH 2.0 μ					
SPECIFIED REMOVE ALL BURS					

TITLE	T-64A CAVITY
DIMENSIONS, TOOLING, PORTING	
SCALE REF.	1:1
SERIES	4
DRAWN	DAS
CHECK	
RELEASE	
HEAT TREAT & FINISH	

REVISION C
 PART NO. T-64A METRIC
 SHEET 2 OF 3

1500 WEST UNIVERSITY PARKWAY
 SARASOTA, FLORIDA 34243, USA
 TELEPHONE (941) 555-2983

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⊙ 0,05 A THREAD AND ALL DIAMETERS

* SOCKET WRENCH CLEARANCE DIAMETER. (994-064-*** MAJOR DIAMETER)
 MINIMUM CENTERLINE-TO-EDGE DISTANCE: 38,89
 MINIMUM CENTERLINE-TO-CENTERLINE DISTANCE: 62,71
 NBOM CALLOUT: SUN STD T-64A CAVITY
 NBOM CODE: T64A

** ALL O-RING "LEAD IN'S" TO BE SMOOTH AND FREE OF NICKS AND SHARP EDGES.

REVISION C
 PART NO. T-64A METRIC
 SHEET 2 OF 3