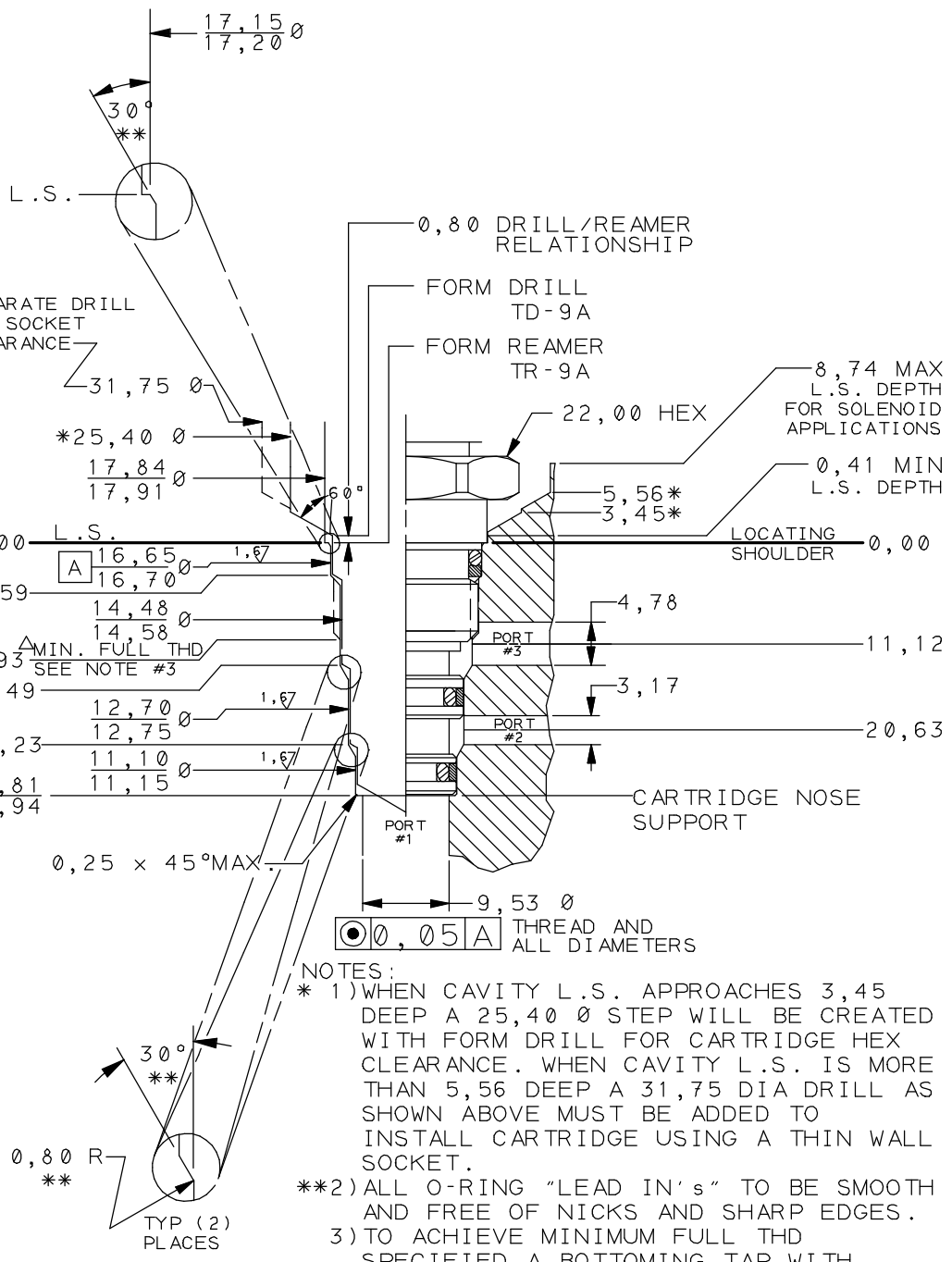
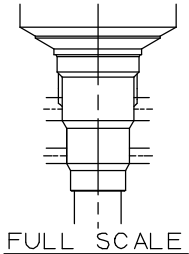


T-9A CAVITY DETAILS
 (ALL DIMENSIONS IN MILLIMETERS)
 Δ M16X1.5-6H ISO (METRIC) THREAD
 15,216/15,026 PITCH DIA.
 IMPORTANT: SEE NOTE #3 BELOW.

LET	REVISION	DATE	DRAWN	CHECKED	RELEASED	HEAT TREAT & FINISH
---	TOLERANCE CORRECTIONS ON METRIC DWG					
F	DIM 16,65/16,70 WAS 16,66/16,69					
---	REVISION					
---	DATE					
---	DRAWN					
---	CHECKED					
---	RELEASED					
---	HEAT TREAT & FINISH					
---	REVISION					
---	DATE					
---	DRAWN					
---	CHECKED					
---	RELEASED					
---	HEAT TREAT & FINISH					
---	REVISION					
---	DATE					
---	DRAWN					
---	CHECKED					
---	RELEASED					
---	HEAT TREAT & FINISH					



NOTES:
 * 1) WHEN CAVITY L.S. APPROACHES 3,45 DEEP A 25,40 Ø STEP WILL BE CREATED WITH FORM DRILL FOR CARTRIDGE HEX CLEARANCE. WHEN CAVITY L.S. IS MORE THAN 5,56 DEEP A 31,75 DIA DRILL AS SHOWN ABOVE MUST BE ADDED TO INSTALL CARTRIDGE USING A THIN WALL SOCKET.
 **2) ALL O-RING "LEAD IN'S" TO BE SMOOTH AND FREE OF NICKS AND SHARP EDGES.
 3) TO ACHIEVE MINIMUM FULL THD SPECIFIED A BOTTOMING TAP WITH MINIMUM LEAD MUST BE USED. OTHERWISE DAMAGE WILL OCCUR TO O-RING LEAD-IN.



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SUN hydraulics
 701 TAULEYVAST ROAD
 SARASOTA, FLORIDA 34243, USA
 TELEPHONE (941) 562-1800

REVISION F PART NO. T-9A METRIC SHEET 2 OF 2

REVISION F PART NO. T-9A METRIC SHEET 2 OF 2